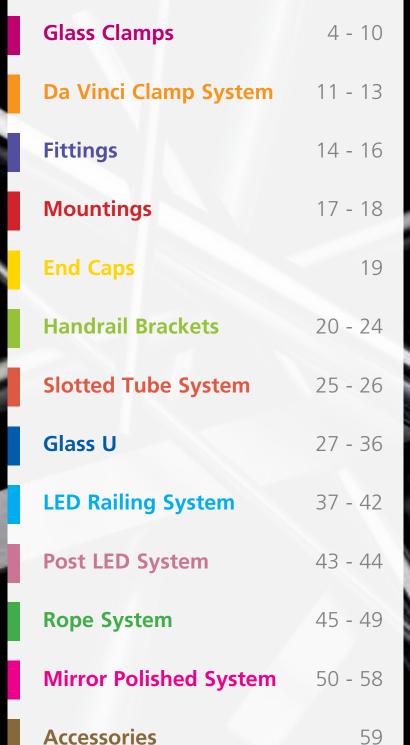




Stainless Steel Handrail Systems This catalogue contains details of the range of handrail products available from Aalco. Extensive UK stocks are backed by a bigger range held by the manufacturer, IAM Design. All items are available on very short lead times. If you cannot find what you are looking for, please contact your local Aalco Service Centre (details on the back cover) or visit the Aalco website.

Please note: Satin Polish finish is not suitable for use outside in coastal locations nor for swimming pools - either indoors or outside. For these types of application, items should be selected from the Grade 316 Mirror Polished finish range.



Index of Products

Tube and Bar

Page

60 - 70

Issue 16 May 2015

Information contained within this catalogue is based on our present knowledge and experience and is given in good faith. However, no liability will be accepted by the Company in respect of any action taken by any third party in reliance thereon.

As products may be used for a wide variety of purposes over which it has no control, the Company specifically excludes all conditions or warranties expressed or implied by statute or otherwise as to dimensions, properties and/or their fitness for any particular purpose. Any advice given by the Company to any third party is given for that party's assistance only and without any liability on the part of the Company.

Any contract between the Company and a customer will be subject to the Company's Conditions of Sale. The extent of the Company's liabilities to any customer is clearly set out in those conditions, a copy of which is available upon request.



HANDRAIL TUBE

Aalco stocks the following items with a satin 240 Grit or 320 Grit polished O/D: (See Slotted Tube also on page 25.)

Grade			
AISI 304 (1.4301)		316 (1.4404)	
O/D Wall		O/D	Wall
42.4mm	2.0mm	42.4mm	2.0mm
42.4mm	2.5mm	42.4mm	2.5mm
48.3mm	2.0mm	48.3mm	2.0mm
48.3mm	2.5mm	48.3mm	2.5mm

320 GRIT SATIN POLISHED BAR

Gra	de	Diameter
AISI 304 (1.4301)	AISI 316 (1.4404)	12mm

MIRROR POLISHED TUBES

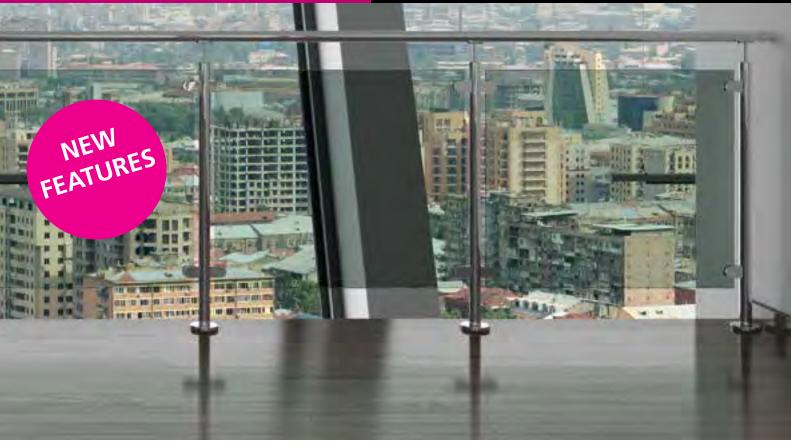


Dimensions	Grade	Weight/Metre
Ø 42.4 x 2.0mm	AISI 316	2.05 kg

MIRROR POLISHED ROUND BARS



Diameter	Grade	Weight/Metre
Ø 12mm	AISI 316	0.90 kg



IAM Design's glass clamps are available in a large range of different sizes and shapes, allowing the user to choose between different designs and purposes. The glass clamps are supplied with the correct rubber inserts - appropriate for the specified thickness of glass.

are as on pages 6 and 7, but replacing the 'E' with an 'X'.

For example the Mirror Polished finish option of part E11204206 has the reference

Being modular, the system allows the mixing of components in order to obtain the most suitable combination for each project.

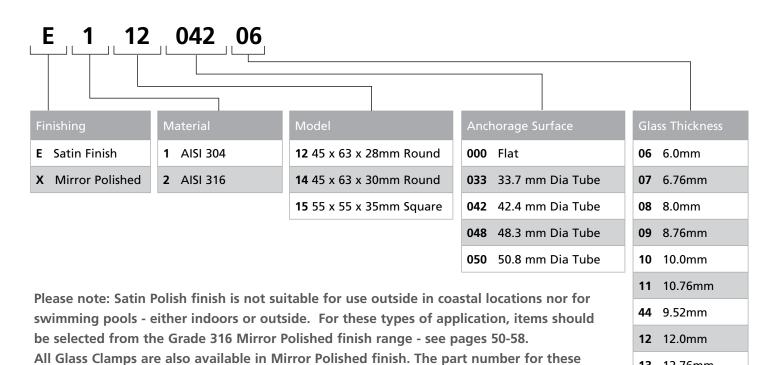
The coding system for the components reflects this modularity, making it easy to identify the different features of the glass clamps.

12.76mm

15.0mm

18 17.52mm

16.76mm



number X11204206.

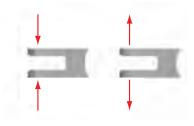
More secure from now on!

IAM Design has tested and certified a large number of glass clamps including the Da Vinci Clamp System. The company has obtained TUV's approval and certification. TUV is known worldwide as one of the most demanding agencies for quality control. Approval was gained according to DIN/EN 12600 safety standards.



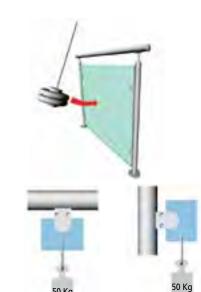
HORIZONTAL PRESSURE RESISTANCE

This test verifies the possibility of deformation or breakage due to the application of a 3.5 kN load for the duration of one minute. The test is carried out with the force applied at a single point - which is more likely to result in the failure of the object being tested. The force is applied via a calibrated press that registers the applied load. All the clamps tested at TUV Italia s.r.l.'s laboratories passed the compression tests with no sign of deformation or fracture.



IMPACT RESISTANCE

This test consists of striking a piece of glass supported by four clamps with a 50kg weight, hitting it at its most critical point. The pendulum carrying the weight must have a length of 1.5m and must cover a movement of 30° from its point of release to the point of impact with the glass.



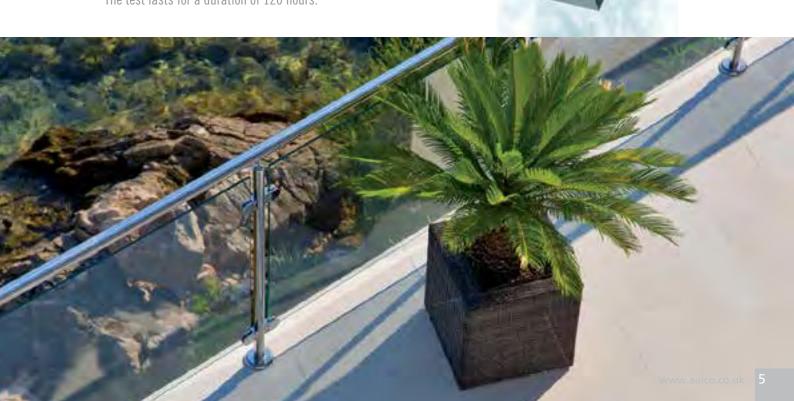
TRACTION RESISTANCE

The test consists of applying a 500 N (50kg) load for five minutes to a sheet of glass held by a clamp. At the end of the test, there must be no movement, deformation or fracture.

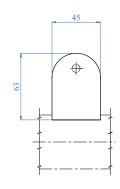


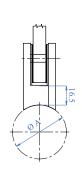
To carry out this test according to ISO 9227:2006, the products are put inside a saline fog room. A 5% solution of salt (NaCl) with a pH level between 6.5 and 7.2 is nebulised within the room at a constant temperature of $+35^{\circ}\text{C}$.

The test lasts for a duration of 120 hours.

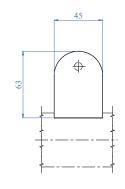


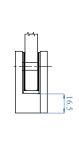










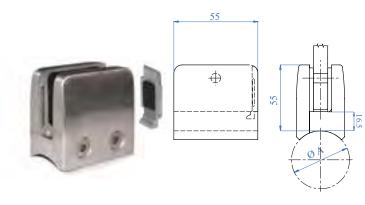


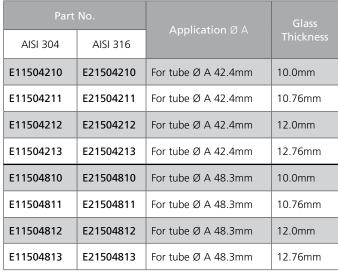
Part No.		Application Ø A	Glass
AISI 304	AISI 316	Application & A	Thickness
E11204206	E21204206	For tube Ø A 42.4mm	6.0mm
E11204207	E21204207	For tube Ø A 42.4mm	6.76mm
E11204208	E21204208	For tube Ø A 42.4mm	8.0mm
E11204209	E21204209	For tube Ø A 42.4mm	8.76mm
E11204244	E21204244	For tube Ø A 42.4mm	9.52mm
E11204210	E21204210	For tube Ø A 42.4mm	10.0mm
E11404213	E21404213	For tube Ø A 42.4mm	12.76mm
E11204806	E21204806	For tube Ø A 48.3mm	6.0mm
E11204807	E21204807	For tube Ø A 48.3mm	6.76mm
E11204808	E21204808	For tube Ø A 48.3mm	8.0mm
E11204809	E21204809	For tube Ø A 48.3mm	8.76mm
E11204844	E21204844	For tube Ø A 48.3mm	9.52mm
E11204810	E21204810	For tube Ø A 48.3mm	10.0mm
E11404813	E21404813	For tube Ø A 48.3mm	12.76mm

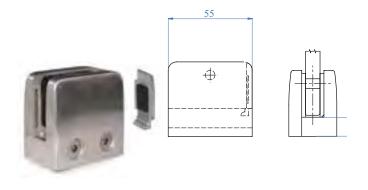
Part No.		Application	Glass
AISI 304	AISI 316	Application	Thickness
E11200006	E21200006	Flat back	6.0mm
E11200007	E21200007	Flat back	6.76mm
E11200008	E21200008	Flat back	8.0mm
E11200009	E21200009	Flat back	8.76mm
E11200044	E21200044	Flat back	9.52mm
E11200010	E21200010	Flat back	10.0mm
E11400013	E21400013	Flat back	12.76mm

All the above items are also available with a Mirror Polished finish in Grade 316. The product code is as shown but with the initial 'E' replaced by an 'X'.







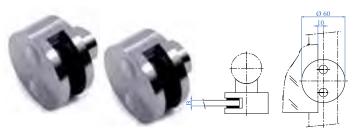


Part No.		Application	Glass
AISI 304	AISI 316	Application	Thickness
E11500010	E21500010	Flat back	10.0mm
E11500011	E21500011	Flat back	10.76mm
E11500012	E21500012	Flat back	12.0mm
E11500013	E21500013	Flat back	12.76mm

All the above items are also available with a Mirror Polished finish in Grade 316. The product code is as shown but with the initial 'E' replaced by an 'X'.



ROUND CLAMPS FOR 1 PIECE GLASS



Part	No.	Application	Glass
AISI 304	AISI 316	Application	Thickness B
E00830	E00830316	For tube Ø 42.4mm	8.0mm
E00831	E00831316	Flat back	8.0mm

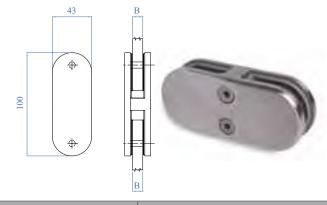
ROUND CLAMPS FOR 2 PIECE GLASS



Part No.		Application	Glass
AISI 304	AISI 316	Application	Thickness B
E00820	E00820316	For tube Ø 42.4mm	8.0mm
E00821	E00821316	Flat back	8.0mm

Clamps also suitable for other glass thicknesses with use of Rubber Inserts shown on Page 12.

SELF-SUPPORTING GLASS CLAMPS



Part No.	Glass	
AISI 316	Thickness B	
E00995	8.0, 8.76 & 10.0mm	

SELF-SUPPORTING GLASS CLAMPS

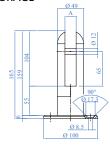


Part No.	Glass	
AISI 316	Thickness B	
E00996	8.0, 8.76 & 10.0mm	



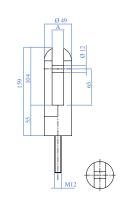
GLASS CLAMP FOR GROUND ANCHORAGE





Par	Glass	
AISI 304	Thickness A	
E2000500 E2000600		12.0 & 17.52mm



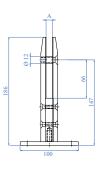


Part No.		Glass	
AISI 304	AISI 316	Thickness A	
E2000100	E2000200	12.0 & 17.52mm	

2 pieces: anchor flange Ø 100 mm $\,$ and 3 countersunk holes and holder for 159 mm high glass

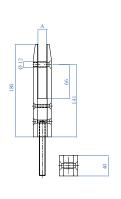






Part No.		Glass
AISI 304 AISI 316		Thickness A
E2100500 E2100600		12.0 & 17.52mm





Part No.		Glass Thickness A
AISI 304 AISI 316		
E2100100	E2100200	12.0 & 17.52mm

2 pieces: square anchor flange Ø 100 mm $\,$ with 4 holes and glass clamp with and holder for 180 mm high glass

WALL GLASS CLAMP

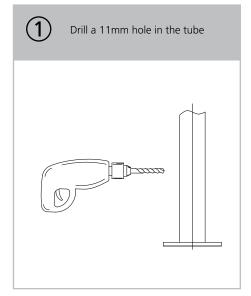


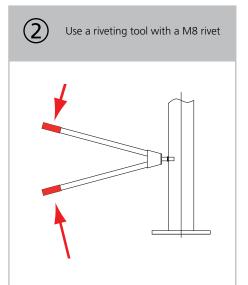


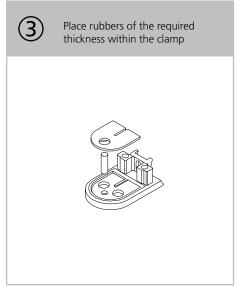
Part No.		Glass Thickness A
AISI 304 AISI 316		
E2200100	E2200200	8 & 12.76mm
E2200300	E2200400	16.76 & 21.52mm

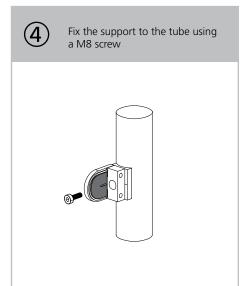
Round support complete with threaded screw and glass attachment

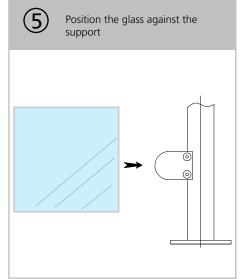
GLASS CLAMP INSTALLATION

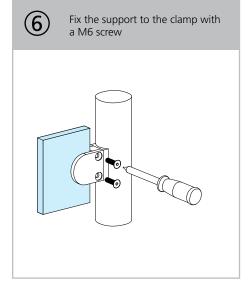












WARNING

Please retain this book - particularly the installation manual. Please read the instruction manual carefully before assembly and installation.

Do not forget to act always in accordance with the laws of the intended country of installation. In special cases, please check local and national construction rules (For example: in Germany DIN 18065 and the related law: Bauo Bauordungdrechtes). Install each item as indicated in the relevant installation manual. Do not install or use the item if you have doubts concerning its installation. Do not use or install the product if you are missing any components. In such cases, please contact your local dealer or the manufacturer IAM Design.

REGULAR MAINTENANCE AND INSPECTION

Installation should be carried out by skilled fitters, following the instructions on the technical sheets supplied by IAM Design. Maintenance and regular inspections are necessary to maintain perfect functionality and efficiency. Again, inspections and maintenance operations should only be carried out by competent and skilled workers.

Employment of fitters approved by the manufacturer is highly recommended. Otherwise IAM Design refuses all responsibility.

CLEANING

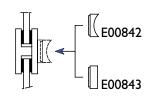
The use of stainless steel metallic parts guarantees resistance to different atmospheric conditions. Do not use acids, alkaline solutions or aggressive, abrasive or corrosive agents to clean the handrail system.



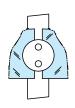
WHY IS IT INNOVATIVE?



- The interchangeable clamp can be used with almost any tube
- Lateral locking permits use as a single support for glazing panel
- The movable clamp permits rotation of the glass around mounted post



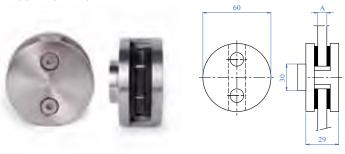








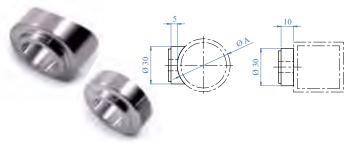
ROUND CLAMPS



Part No.	Dimension	Glass Thickness A
AISI 316		
E00840	60mm	8.0mm

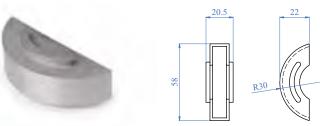
For Mirror Polished finish option, please see page 51.

ADAPTOR FOR ROUND CLAMPS



Part No. AISI 316	Application Ø A
E00842	For tube Ø A 42.4mm
E00843	Flat back
E00844	For tube Ø A 48.3mm

STAINLESS STEEL CLOSURE FOR ROUND CLAMPS



Part No.
AISI 316
E00840/C

RUBBER FOR ROUND GLASS CLAMPS

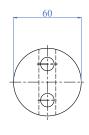


Part No.	No. of pieces in set	Glass
RUBBER	No. of pieces in set	Thickness
E00840/R1	2	8.76mm
E00840/R2	2	10.0mm
E00840/R3	2	10.76mm
E00840/R4	2	12.0mm
E00840/R5	2	12.76mm

These inserts can also be used with the Round Glass Clamps shown on page ${\bf 8}.$

SELF SUPPORTING GLASS CLAMP

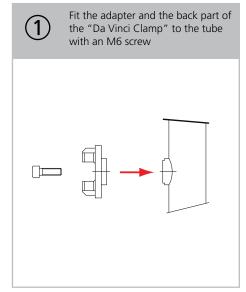


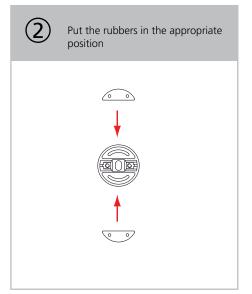


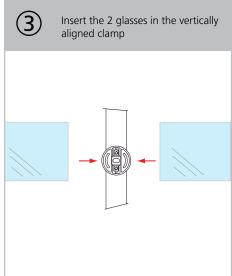


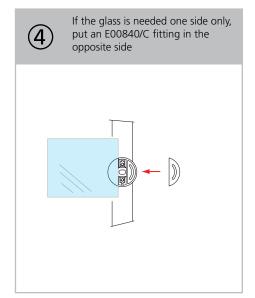
Part No.	Dimension	Glass Thickness A
AISI 316	Diffictision	
E00997	60mm	8.0mm

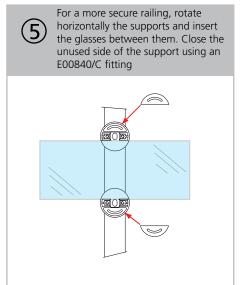
DA VINCI GLASS CLAMP SYSTEM INSTALLATION - Assembly instruction according to the certification

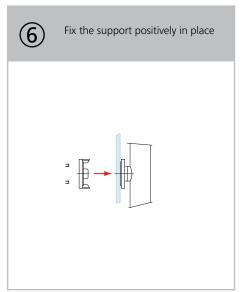












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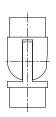
CLEANING

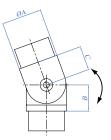
The use of stainless steel metallic parts guarantees resistance to different atmospheric conditions. Do not use acids, alkaline solutions or aggressive, abrasive or corrosive agents to clean the handrail system.



ADJUSTABLE ELBOW



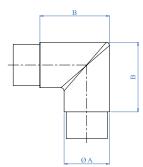




Part No.	Application Ø A	Dimension
AISI 316	Application & A	
E446	For tube Ø A 42.4 x 2.0mm	B=27.5mm C=26mm
E4461	For tube Ø A 42.4 x 2.5mm	B=27.5mm C=26mm
E4462	For tube Ø A 48.3 x 2.0mm	B=31.5mm C=28mm
E4463	For tube Ø A 48.3 x 2.5mm	B=31.5mm C=28mm

90° ELBOW

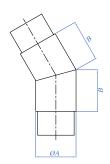




Part	No.	Application Ø A	Dimension
AISI 304	AISI 316	Application Ø A	Dimension
E451/304	E451	For tube Ø A 42.4 x 2.0mm	B = 65mm
-	E451/26	For tube Ø A 42.4 x 2.5mm	B = 65mm
-	E2012	For tube Ø A 48.3 x 2.0mm	B = 67mm
-	E2012/26	For tube Ø A 48.3 x 2.5mm	B = 67mm

45° ELBOW

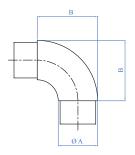




Part No.	Application Ø A	Dimension
AISI 316	Application & A	Dimension
E2015	For tube Ø A 42.4 x 2.0mm	B = 50mm
E2015/26	For tube Ø A 42.4 x 2.5mm	B = 50mm
E2017	For tube Ø A 48.3 x 2.0mm	B = 55mm
E2017/26	For tube Ø A 48.3 x 2.5mm	B = 55mm

90° CURVED ELBOW

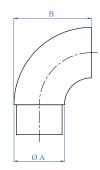




Part No.		Application & A	Dimension
AISI 304	AISI 316	Application \varnothing A	Difficusion
E450/304	E450	For tube Ø A 42.4 x 2.0mm	B = 65mm
-	E450/26	For tube Ø A 42.4 x 2.5mm	B = 65mm
-	E2002	For tube Ø A 48.3 x 2.0mm	B = 73mm
-	E2002/26	For tube Ø A 48.3 x 2.5mm	B = 73mm

90° FLAT END

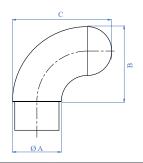




Part No.	Application & A	Dimension	
AISI 316	Application \varnothing A		
E452	For tube Ø A 42.4 x 2.0mm	B=65mm	
E45210	For tube Ø A 48.3 x 2.0mm	B=65mm	

90° FLAT END



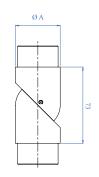


Part No.	Application Ø A	Dimension	
AISI 316	Application & A		
E481	For tube Ø A 42.4 x 2.0mm	B=60mm C=80mm	
E482	For tube Ø A 48.3 x 2.0mm	B=60mm C=80mm	

FITTINGS

ARTICULATED ELBOW

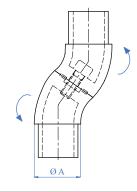




Part No.		Application (7 A	
AISI 304	AISI 316	Application ∅ A	
-	E5588/26	For tube Ø A 42.4 x 2.5mm	
E5587/304	E5587	For tube Ø A 42.4 x 2.0mm	

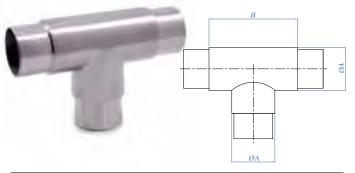
ARTICULATED ELBOW





Part No.	Application (2.)	
AISI 316	Application Ø A	
E4471	For tube Ø A 42.4 x 2.0mm	
E4471/26	For tube Ø A 42.4 x 2.5mm	
E4472	For tube Ø A 48.3 x 2.0mm	
E4472/26	For tube Ø A 48.3 x 2.5mm	

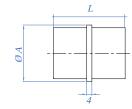
3-WAY CONNECTING TEE



Part No.	Application Ø A	Dimension
AISI 316	Application & A	Difficusion
E453	For tube Ø A 42.4 x 2.0mm	B = 87mm
E453/26	For tube Ø A 42.4 x 2.5mm	B = 87mm
E2042	For tube Ø A 48.3 x 2.0mm	B = 87mm
E2042/26	For tube Ø A 48.3 x 2.5mm	B = 87mm

INTERNAL CONNECTOR



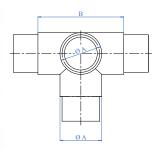


Part No.		Application (7.4)	D:
AISI 304	AISI 316	Application \varnothing A	Dimension
E455/304	E455	For tube Ø A 42.4 x 2.0mm	L = 54mm
-	E455/26	For tube Ø A 42.4 x 2.5mm	L = 54mm
-	E2062	For tube Ø A 48.3 x 2.0mm	L = 55mm
-	E2062/26	For tube Ø A 48.3 x 2.5mm	L = 55mm

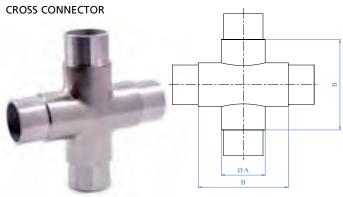


4-WAY CORNER CONNECTOR

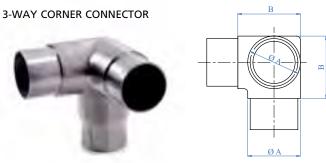




Part No.	Application Ø A	Dimension
AISI 316	Application & A	Difficusion
E2035	For tube Ø A 42.4 x 2.0mm	B = 89mm
E2035/26	For tube Ø A 42.4 x 2.5mm	B = 89mm
E2037	For tube Ø A 48.3 x 2.0mm	B = 90mm
E2037/26	For tube Ø A 48.3 x 2.5mm	B = 90mm



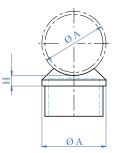
Part No.	Application Ø A	Dimension
AISI 316	Application & A	Dilliension
E2045	For tube Ø A 42.4 x 2.0mm	B = 87mm
E2045/26	For tube Ø A 42.4 x 2.5mm	B = 87mm
E2047	For tube Ø A 48.3 x 2.0mm	B = 91mm
E2047/26	For tube Ø A 48.3 x 2.5mm	B = 91mm



Part No.	Application Ø A	Dimension
AISI 316	Аррисаціон д А	
E203	For tube Ø A 42.4 x 2.0mm	B = 70mm
E203/26	For tube Ø A 42.4 x 2.5mm	B = 70mm
E2032	For tube Ø A 48.3 x 2.0mm	B = 74mm
E2032/26	For tube Ø A 48.3 x 2.5mm	B = 74mm

ADAPTOR

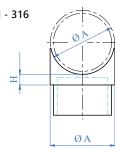




Part No.	Application (C.A.	Dimension
AISI 316	Application Ø A	Dimension
E454	For tube Ø A 42.4 x 2.0mm	B = 6mm
E454/26	For tube Ø A 42.4 x 2.5mm	B = 6.5mm
E2052	For tube Ø A 48.3 x 2.0mm	B = 9mm
E2052/26	For tube Ø A 48.3 x 2.5mm	B = 9mm

TUBE ADAPTER WITH SATIN FINISH - 316



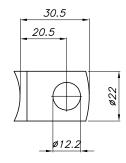


Part No.	Application (7. A	Dimension
AISI 316	Application Ø A	Dimension
E491	For tube Ø A 42.4 x 2.0mm	B = 12mm
E491/26	For tube Ø A 42.4 x 2.5mm	B = 12mm
E492	For tube Ø A 48.3 x 2.0mm	B = 14mm
E492/26	For tube Ø A 48.3 x 2.5mm	B = 14mm

ROUND BAR HOLDER

CROSSBAR HOLDER, INTERMEDIATE





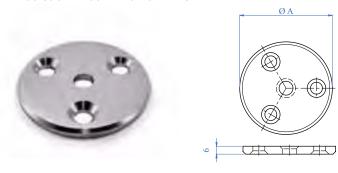
Part No.		Application Ø A	Holo
AISI 304	AISI 316	Application Ø A Hole	
E0069	E4040	For tube Ø A 42.4mm	12.2mm
E006916	E4041	For tube Ø A 48.3mm	12.2mm
E006920	E4044	Flat back	12.2mm

MOUNTINGS



Part No.	Application (X A	
AISI 316	Application Ø A	
E403	For tube Ø A 42.4 x 2.0mm	
E403/26	For tube Ø A 42.4 x 2.5mm	
E0214316	For tube Ø A 48.3 x 2.0mm	
E0214316/26	For tube Ø A 48.3 x 2.5mm	

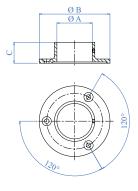
DISC COUNTERSUNK HOLES AND CHAMFERED PERIMETER



Part No.	Application	External holes	Central
AISI 316	Application		hole
E0700316	Ø 100 x 6mm	3 x Ø 9mm	Ø 13mm

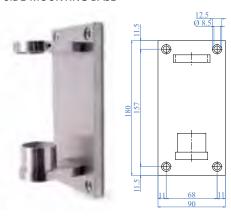
WALL FLANGE

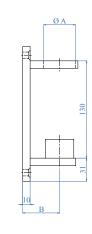




Part No.	Application Ø A	Dimension
AISI 316	Аррисаціон 🛭 А	
E456	For tube Ø A 42.4 x 2.0 and 2.5mm	B = Ø 85mm C = 25mm
E2067	For tube Ø A 48.3 x 2.0 and 2.5mm	B = Ø 95mm C = 29mm

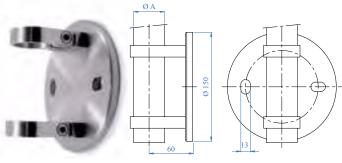
SIDE MOUNTING BASE





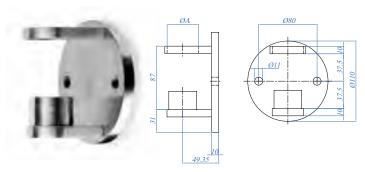
Part No.	Application Ø A	Dimension
AISI 316		
E406	For tube Ø A 42.4 x 2.0mm	B = 49mm
E406/26	For tube Ø A 42.4 x 2.5mm	B = 49mm
E407	For tube Ø A 48.3 x 2.0mm	B = 57mm
E407/26	For tube Ø A 48.3 x 2.5mm	B = 57mm

LATERAL BASE 304



Part No.	Application (X A	
AISI 304	Application Ø A	
E116	For tube Ø A 42.4mm	
E118	For tube Ø A 48.3mm	

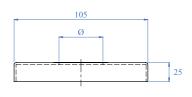
SIDE MOUNTED BASE 316



Part No.	Application (X A	
AISI 316	Application Ø A	
E40350	For tube Ø A 42.4 x 2.0mm	
E40350/26	For tube Ø A 42.4 x 2.5mm	
E40360	For tube Ø A 48.3 x 2.0mm	
E40360/26	For tube Ø A 48.3 x 2.5mm	

COVER PLATE

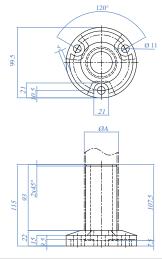




Part No.	Hole
AISI 316	noie
E4072/C	Ø = 43mm
E4073	Ø = 49 mm

FLOOR BASE (OUTDOOR USE)

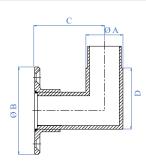




Part No.	Application (X A	
AISI 316	Application Ø A	
E40310	For tube Ø A 42.4 x 2.0mm	
E40310/26	For tube Ø A 42.4 x 2.5mm	
E40320	For tube Ø A 48.3 x 2.0mm	
E40320/26	For tube Ø A 48.3 x 2.5mm	

ELBOW WITH FLANGE

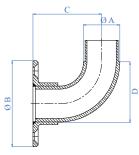




Part No.	Application Ø A	Dimension	
AISI 316	Application Ø A	Dimension	
E4566	For tube Ø A 42.4 x 2.0mm	B = Ø 84mm C = 80mm D = 65mm	
E4567	For tube Ø A 48.3 x 2.0mm	B = Ø 95mm C = 85mm B = 70mm	

ELBOW WITH FLANGE

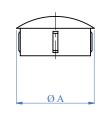




Part No.	Application Ø A	Dimension	
AISI 316	Application & A	Dimension	
E4561	For tube Ø A 42.4 x 2.0mm	B = Ø 84mm C = 84mm D = 65mm	
E4562	For tube Ø A 48.3 x 2.0mm	B = Ø 94mm C = 84mm D = 70mm	

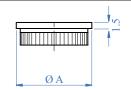
END CAPS





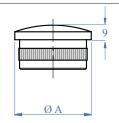
Part No.	Application \varnothing A	
AISI 316		
E316	For tube Ø A 42.4 x 2.0 and 2.5mm	
E317	For tube Ø A 48.3 x 2.0 and 2.5mm	





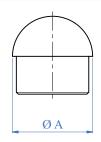
Part No.	Application ∅ A
AISI 303	Application & A
E01151	For tube Ø A 42.4 x 2.0mm
E01151/26	For tube Ø A 42.4 x 2.5mm
E01152	For tube Ø A 48.3 x 2.0mm
E01152/26	For tube Ø A 48.3 x 2.5mm





Part No.	A pplication ∅ A
AISI 316	
E4120	For tube Ø A 42.4 x 2.0mm
E4120/26	For tube Ø A 42.4 x 2.5mm

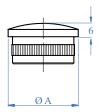




Part No.	Application ∅ A
AISI 316	Application & A
E465	For tube Ø A 42.4 x 2.0mm
E465/26	For tube Ø A 42.4 x 2.5mm
E466	For tube Ø A 48.3 x 2.0mm
E466/26	For tube Ø A 48.3 x 2.5mm

END CAP PLAIN 316

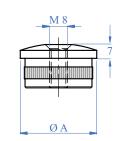




Part No.	Application (C.A.
AISI 316	Application ∅ A
E4135/26	For tube Ø A 48.3 x 2.5mm

END CAP WITH M8 316



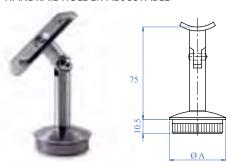


Part No.	Application G A
AISI 316	Application Ø A
E4130	For tube Ø A 42.4 x 2.0mm
E4131	For tube Ø A 48.3 x 2.0mm
E4130/26	For tube Ø A 42.4 x 2.5mm
E4131/26	For tube Ø A 48.3 x 2.5mm



HANDRAIL BRACKETS

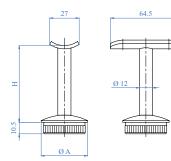
HANDRAIL HOLDER ADJUSTABLE



	-
Part No.	Application Ø A
AISI 316	Application & A
E030/S316	For tube Ø A 42.4 x 2.0mm
E030/S316/26	For tube Ø A 42.4 x 2.5mm
E0302316	For tube Ø A 48.3 x 2.0mm
E0302316/26	For tube Ø A 48.3 x 2.5mm

HANDRAIL HOLDER RIGID



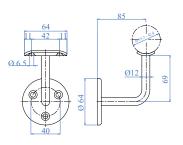


Ø 12

Part No.	Application @ A
AISI 316	Application Ø A
E031/S1316	For tube Ø A 42.4 x 2.0mm
E031/S316/26	For tube Ø A 42.4 x 2.5mm
E0312316	For tube Ø A 48.3 x 2.0mm
E0312316/26	For tube Ø A 48.3 x 2.5mm

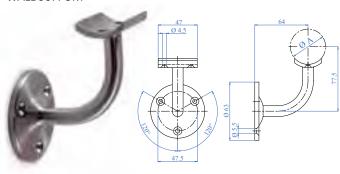
WALL SUPPORT



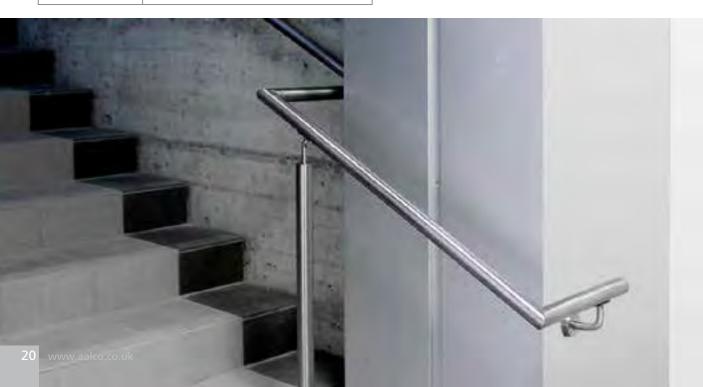


Part No.	Application G A
AISI 304	Application ∅ A
E02230	For tube Ø A 42.4mm
E02232	For tube Ø A 48.3mm

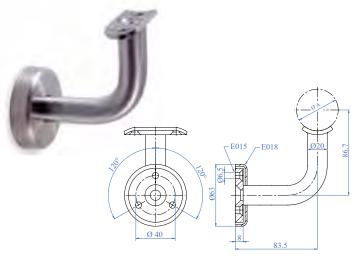
WALL SUPPORT



Part No.	Application \varnothing A
AISI 316	
E459	For tube Ø A 42.4mm

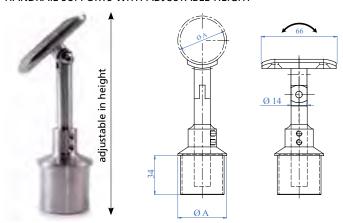


WALL SUPPORT



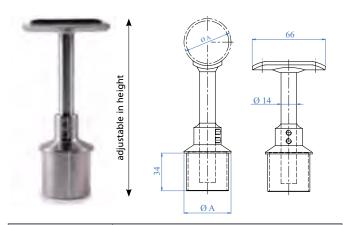
Part No.	Application Ø A
AISI 316	
E022/S316	For tube Ø 33.7 - 42.4mm

HANDRAIL SUPPORTS WITH ADJUSTABLE HEIGHT



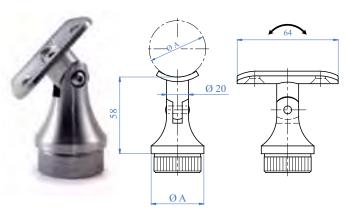
E500/424	For tube Ø 42.4mm
AISI 316	Application \varnothing A
Part No.	

Joint is pivoted and adjustable in height with a satin finish



Part No.	Application Ø A
AISI 316	Application & A
E510/424	For tube Ø 42.4 x 2.0mm

3 PIECES COMPLETE WITH SCREW AND END CAP FOR TUBE



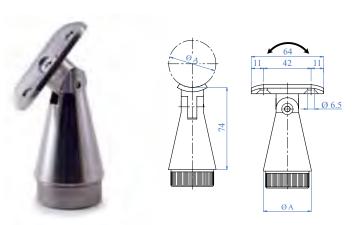
Part No.		Application (5.A
AISI 303	AISI 316	Application Ø A
E0104	E0104316	For tube Ø A 42.4 x 2.0mm

2 PIECES COMPLETE WITH END CAP FOR TUBE



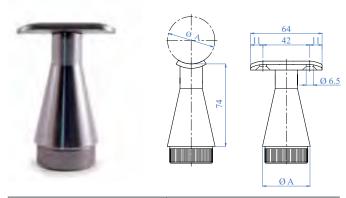
Part No.		Application Ø A
AISI 303	AISI 316	Application & A
E0102	E0102316	For tube Ø A 42.4 x 2.0mm

3 PIECES COMPLETE WITH SCREW AND END CAP FOR TUBE



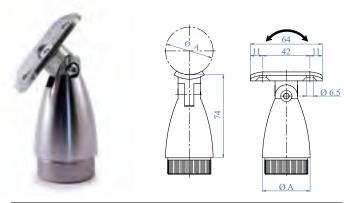
Part No.		Application (7 A
AISI 303	AISI 316	Application Ø A
E040300	E040310	For tube Ø A 42.4 x 2.0mm

2 PIECES COMPLETE WITH END CAP FOR TUBE



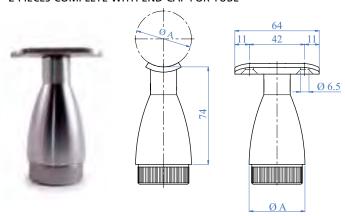
Part No.		Application Ø A
AISI 303	AISI 316	Application & A
E040500	E040510	For tube Ø A 42.4 x 2.0mm

3 PIECES COMPLETE WITH SCREW AND END CAP FOR TUBE



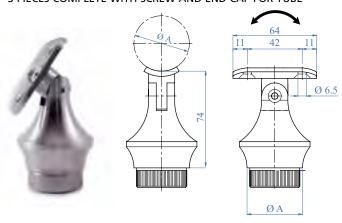
Part No.		Application ∅ A
AISI 303	AISI 316	Application & A
E040700	E040710	For tube Ø A 42.4 x 2.0mm

2 PIECES COMPLETE WITH END CAP FOR TUBE



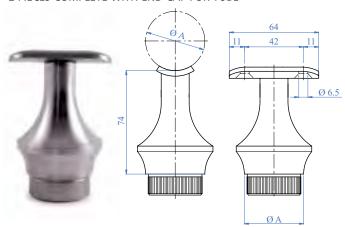
Part No.		Application (7. A	
AISI 303	AISI 316	Application Ø A	
E040900	E040910	For tube Ø A 42.4 x 2.0mm	

3 PIECES COMPLETE WITH SCREW AND END CAP FOR TUBE



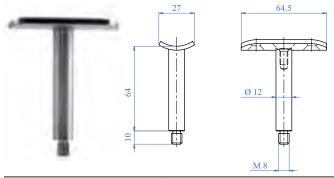
Part No.		Application (A.A.
AISI 303	AISI 316	Application \emptyset A
E041100	E041110	For tube Ø A 42.4 x 2.0mm

2 PIECES COMPLETE WITH END CAP FOR TUBE



Part No.		Application Ø A
AISI 303	AISI 316	Application & A
E041300	E041310	For tube Ø A 42.4 x 2.0mm

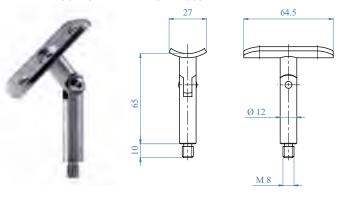
HANDRAIL SUPPORT ELEMENTS - RIGID



Part No.		For tube
AISI 304	AISI 316	roi tube
E041400	E041500	Ø 33.7 - 42.4mm

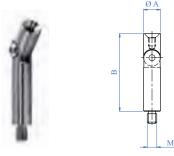
HANDRAIL BRACKETS

HANDRAIL SUPPORT ELEMENTS - ADJUSTABLE



Part No.		For tube
AISI 304	AISI 316	roi tube
E041410	E041510	Ø 33.7 - 42.4mm

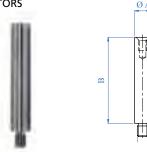
CONNECTORS



Part No.		Dimensions A v D	Pivotable
AISI 304	AISI 316	Dimensions A x B	Fivolable
E011931	E011931316	Ø 12 x 65mm	Yes
E01193	E01193316	Ø 14 x 65mm	Yes

Pivoted with external M8 thread and internal M6 thread

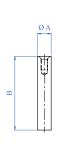




Part No.		Dimensions A x B
AISI 304	AISI 316	Dimensions A X B
E011941	E011941316	Ø 12 x 65mm
E01194	E01194316	Ø 14 x 65mm
E011943	E011943316	Ø 12 x 115mm
E011944	E011944316	Ø 14 x 115mm

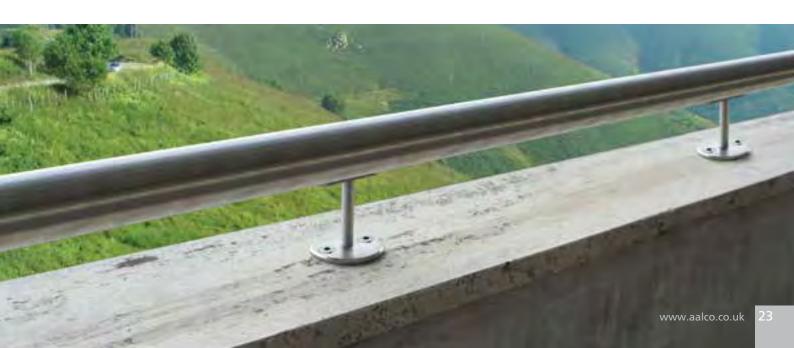
Fixed with external M8 thread and internal M6 thread



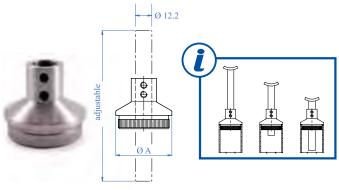


Part No.		Dimensions A x B
AISI 304	AISI 316	Difficusions A X B
E011945	E011945316	Ø 12 x 80mm
E0119451	E0119451316	Ø 14 x 80mm
E011940	E011940316	Ø 12 x 115mm rounded head
E0119441	E011944316	Ø 14 x 115mm rounded head

With one internal M6 thread



END CAPS HANDRAIL HOLDERS

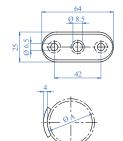


Part No.		Application Ø A
AISI 304	AISI 316	Аррпсацоп и А
E01195100	E02195100	For tube Ø A 33.7 x 2.0mm
E01196100	E02196100	For tube Ø A 42.4 x 2.0mm

MOUNTING PLATES

Thickness 4mm Flat back





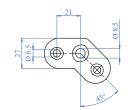
Part No.		Application & A
AISI 304	AISI 316	Application Ø A
E01197	E01197316	For tube Ø A 33.7 - Ø 42.4mm
E011972	E011972316	For tube Ø A 48.3 x Ø 60.3mm
E011976	E011976316	Flat back

3 pieces complete with aluminium flange \varnothing 55 x 8mm and flange canopy \varnothing 62 x 15mm

45° MOUNTING PLATES

Thickness 4 mm



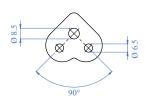


Part No.		Application Ø A
AISI 304	AISI 316	Application & A
E011974	E011974316	For tube Ø A 33.7 - Ø 42.4mm
E011975	E011975316	For tube Ø A 48.3 x Ø 60.3mm

90° MOUNTING PLATES

Thickness 4 mm

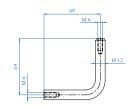




Part No.		Application (7. A
AISI 304	AISI 316	Application Ø A
E011971	E011971316	For tube Ø A 33.7 - Ø 42.4mm
E011973	E011973316	For tube Ø A 48.3 x Ø 60.3mm

FITTINGS FOR HANDRAIL





Part No.		Doggintion	
AISI 304	AISI 316	Description	
E011948	E011948316	With internal M6 threads	





Part No.		Description	
AISI 304	AISI 316	Description	
E011946	E011946316	With internal M8 threads	

Dimensions 75 x 75 mm Ø12 mm satin finish without screw

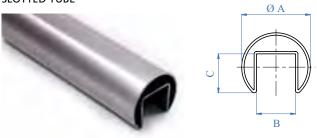




Part No.		Description	
AISI 304	AISI 316	Description	
E011946ì7	E011947316	With internal M6 threads	

SLOTTED TUBE SYSTEM

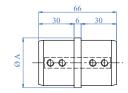
SLOTTED TUBE



Part No.		Application (A)	Dimension
AISI 304	AISI 316	Application \varnothing A	ВхС
E1000424	E1100424	Tube Ø A 42.4 x 1.5mm	25 x 24mm
E100483	E1100483	Tube Ø A 48.3 x 1.5mm	26 x 30mm

CONNECTOR

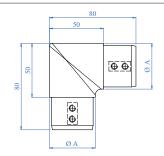




Part No.	A - listing G A	
AISI 316	Application Ø A	
E1200100	Tube Ø A 42.4 x 1.5mm	
E1200110	Tube Ø A 48.3 x 1.5mm	

90° ANGLE - HORIZONTAL

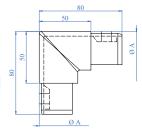




Part No.	Application (1)
AISI 316	Application Ø A
E1400100	Tube Ø A 42.4 x 1.5mm
E1400110	Tube Ø A 48.3 x 1.5mm

90° ANGLE - HORIZONTAL

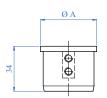




Part No.	A li ti C A
AISI 316	Application Ø A
E1500100	Tube Ø A 42.4 x 1.5mm
E1500110	Tube Ø A 48.3 x 1.5mm

END CAPS





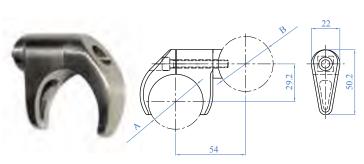
Part No.	A 1: 4: A	
AISI 316	Application Ø A	
E1100100	Tube Ø A 42.4 x 1.5mm	
E1100110	Tube Ø A 48.3 x 1.5mm	

RUBBER INSERT - Minimum quantity 6 metres

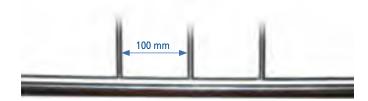




Part No.	Tube Size	Application	Coil
RUBBER	Tube 3ize	Application	length
E1999100	Ø 42.2	Glass 8 - 10.76mm	30m
E1999200	Ø 42.2	Glass 12 - 16.76mm	30m
E1999300	Ø 42.2	Glass 16.76 - 18mm	30m
E1999400	Ø 48.3	Glass 8 - 13mm	30m
E1999500	Ø 48.3	Glass 13 - 17.52mm	30m
E1999650	Ø 48.3	Glass 18 - 21.5mm	30m



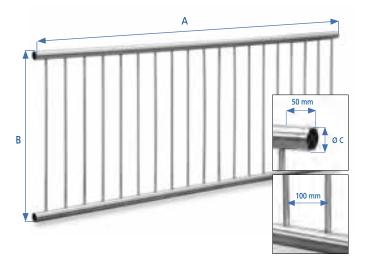
Part No.		Application ∅ A	
AISI 304	AISI 316	Application & A	
E1500300	E1500310	For tube Ø A 33.7 - Ø 42.4mm	
E1500400	E1500410	For tube Ø A 48.3 x Ø 60.3mm	
E1500500	E1500510	Flat back	



Part	No.	Dimension	Hole	Drilling
AISI 304	AISI 316		Hole	angle
E1900100	E1900110	42.4 x 2.0 x 3000mm	12mm	90°

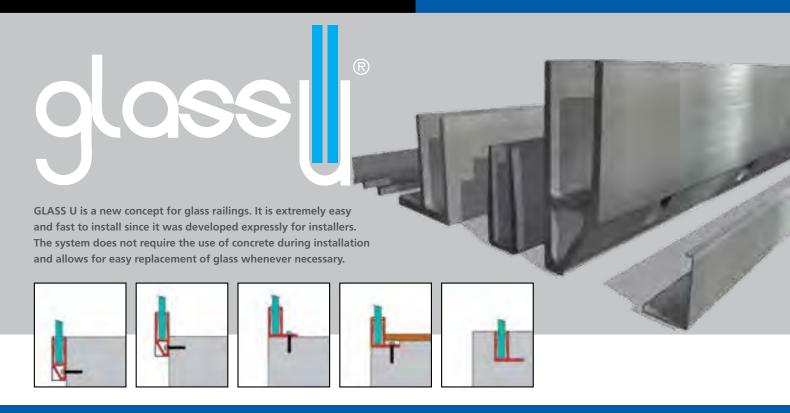


Part	No.	Dimension	Hole	Drilling	
AISI 304	AISI 316		Hole	angle	
E1900200	E1900210	42.4 x 2.0 x 3000mm	12mm	28 - 32°	



Part	No.	Dimension A v. B	Ø C
AISI 304	AISI 316	Dimension A x B	
E1900300	E1900310	2000 x 900mm	42.4mm
E1900400	E1900410	3000 x 900mm	42.4mm
E1900500	E1900510	2000 x 1100mm	42.4mm
E1900600	E1900610	3000 x 1100mm	42.4mm





HORIZONTAL PRESSURE RESISTANCE

This test consists of applying a 200 kg/lm horizontal force on the handrail level for 5 minutes. When the load is released there must be no break nor evident signs of deformations on the aluminium support.

TRACTION RESISTANCE

We applied a force of 500 N (50kg) on a sheet secured by the Glass U system for 5 minutes. The results of the test are more than positive. When the load was released, there were no deformation nor breaks.

IMPACT RESISTANCE

This test consists of striking a piece of glass supported by a "U" profile with a 50kg weight, hitting it at its most critical point. The pendulum carrying the weight must have a length of 1.5m and must cover a movement of 30° from its point of release to the point of impact with the glass.

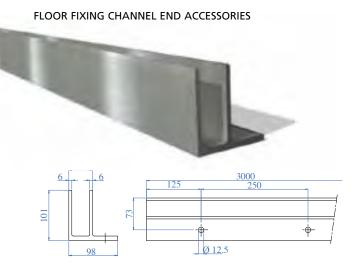
CORROSION RESISTANCE

To carry out this test according to ISO 9227:2006, the products are put inside a saline fog room. A 5% solution of salt (NaCl) with a pH level between 6.5 and 7.2 is nebulised within the room at a constant temperature of $+35^{\circ}\text{C}$.

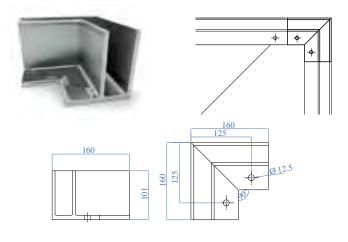
The test lasts for a duration of 120 hours.



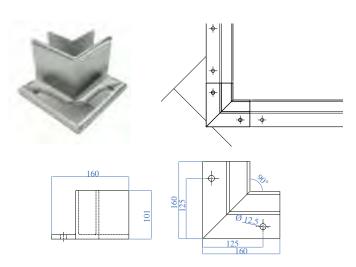




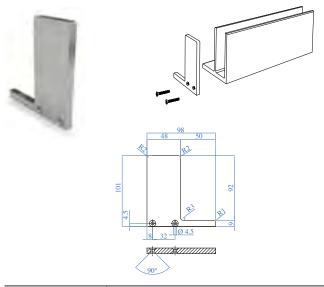
Part No.	Description	Grade
E1600100	Aluminium support for floor anchoring	Aluminium



Part No.	Grade
E1600500	Aluminium

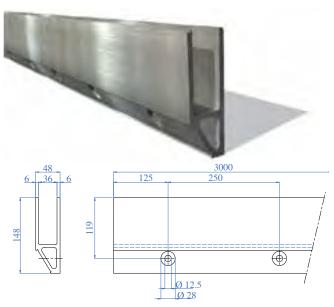


Part No.	Grade
E1600600	Aluminium



Part No.	Grade
E1600700	Aluminium

WALL FIXING CHANNEL END ACCESSORIES

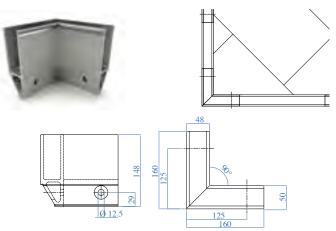


Part No.	Description	Grade
E1700200	Aluminium support for floor anchoring	Aluminium

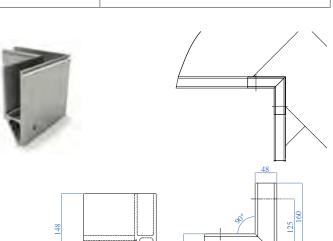


Part No.	Description	Grade
E1700300	Carter to cover the holes of glass anchoring E1700200	Aluminium

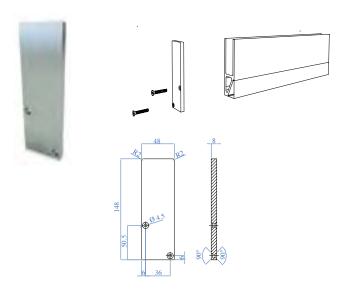
WALL FIXING CHANNEL END ACCESSORIES



Part No.	Grade
E1700500	Aluminium



Part No.	Grade
E1700600	Aluminium

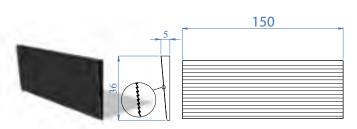


Part No.	Grade
E1700700	Aluminium



CLOSING DEVICES Rubber gaskets to be used with items E1600100 and E1700100

Part No.	Glass thickness A	Grade
E1999800	16.76 - 17.52mm	RUBBER
E1999810	20.76 - 21.52mm	RUBBER



Fixing wedges are made of synthetic material

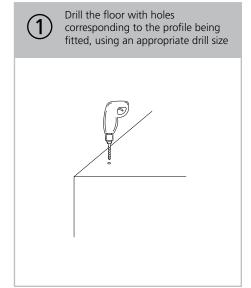
Part No.	Grade
E1999830	RUBBER

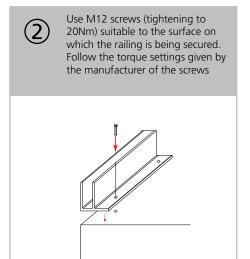


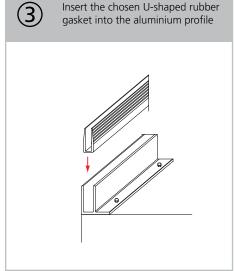
CLOSING GASKET

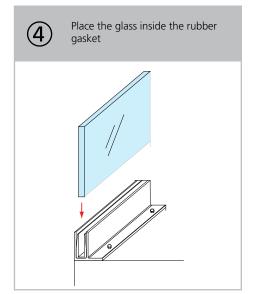
Part No.	Glass thickness A	Coil length	Grade
E1999850	16.76 - 17.52mm	30m	RUBBER
E1999860	20.76 - 21.52mm	30m	RUBBER

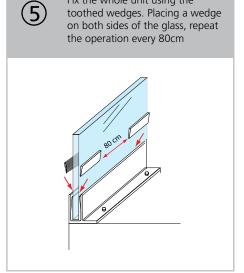
GLASS U - FLOOR ANCHORAGE INSTALLATION - Assembly instruction according to the certification



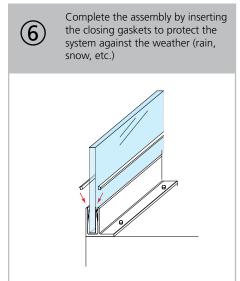








Fix the whole unit using the



WARNINGS

Please retain this book - particularly the installation manual. Please read the instruction manual carefully before assembly and installation.

Do not forget to act always in accordance with the laws of the intended country of installation. In special cases, please check local and national construction rules (For example: in Germany DIN 18065 and the related law: Bauo Bauordungdrechtes). Install each item as indicated in the relevant installation manual. Do not install or use the item if you have doubts concerning its installation. Do not use

or install the product if you are missing any components. In such cases, please contact your local dealer or the manufacturer IAM Design.

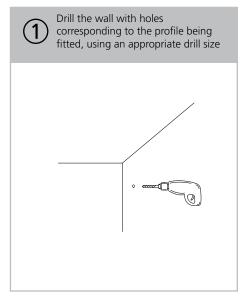
REGULAR MAINTENANCE AND INSPECTION

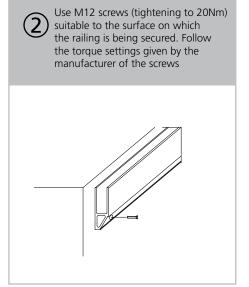
Installation should be carried out by skilled fitters, following the instructions on the technical sheets supplied by IAM Design. Maintenance and regular inspections are necessary to maintain perfect functionality and efficiency. Again, inspections and maintenance operations should only be carried out by competent and skilled workers. Employment of fitters approved by the manufacturer is highly recommended. Otherwise IAM Design refuses all responsibility.

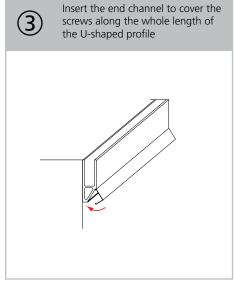
The use of stainless steel metallic parts guarantees resistance to different atmospheric conditions. Do not use acids, alkaline solutions or aggressive, abrasive or corrosive agents to clean the handrail system.

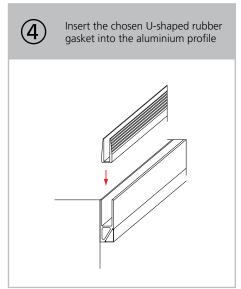


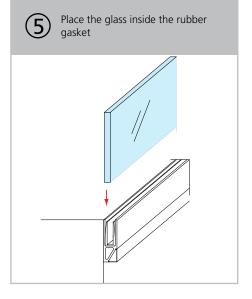
GLASS U - WALL ANCHORAGE INSTALLATION - Assembly instruction according to the certification

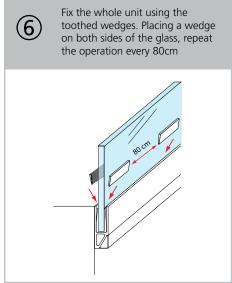


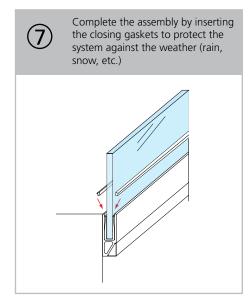
















When a space is often very crowded, it is wise to make handrail systems even more secure. That's why we created GLASS U EXTRA STRONG 3 kN - ideal for museums, stadia, airports etc. - a profile that withstands a 300kg horizontal force, as specified by the strictest European and Italian laws. Tested by the international company TÜV SÜD, test report no: MEC 10117.00

HORIZONTAL PRESSURE RESISTANCE

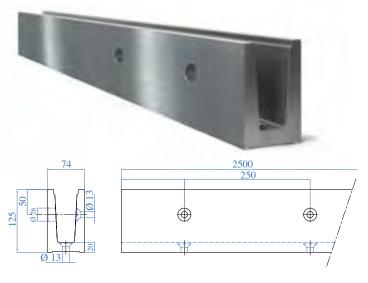
This test consists of applying a 300kg/lm horizontal force for 5 minutes. When the load is released, there must be no break nor evident signs of deformation on the aluminium support. The test described was carried out on seven different applications.





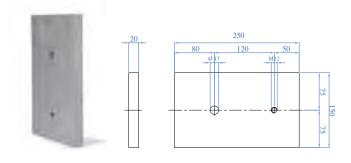
CERTIFICATION AND TESTED REPORT AVAILABLE AT WWW.ARTEFERRO.COM

BASE FITTING



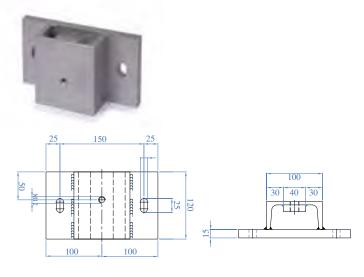
Part No.	Grade
E1800100	Aluminium

WALL FIXING ELEMENT



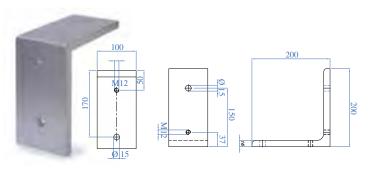
Part No.	Grade
E1800200	Galvanized Iron

SPACED WALL FIXING ELEMENT



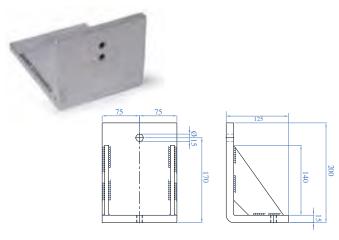
Part No.	Grade
E1800300	Galvanized Iron

WALL OR FLOOR FIXING ELEMENT



Part No.	Grade
E1800400	Galvanized Iron

FLOOR FIXING ELEMENT



Part No.	Grade
E1800500	Galvanized Iron

HOLE CAP FOR PROFILE E1800100





Part No.	Grade
E1800800	Aluminium

BACK HOLE CAP FOR PROFILE E1800100



Part No.	Grade
E1800900	Aluminium

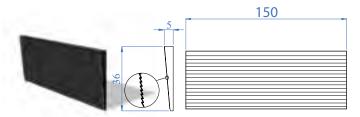
GLASS U EXTRA STRONG

CLOSING DEVICES



Rubber gaskets to be used with item E1800100

Part No.	Glass thickness A	Grade
E1800600	26.5 - 27mm	RUBBER
E1800700	30.5 - 31mm	RUBBER



Fixing wedges are made of synthetic material

Part No.	Glass thickness A	Grade
E1800610	26.5 - 27mm	RUBBER
E1800710	30.5 - 31mm	RUBBER

CLOSING GASKET



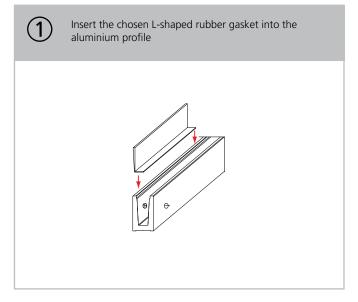
Part No.	Glass thickness A	Coil length	Grade
E1800620	26.5 - 27mm	30m	RUBBER
E1800720	30.5 - 31mm	30m	RUBBER

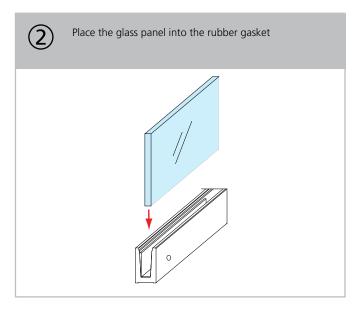
 $\begin{tabular}{ll} \textbf{Please note} that the minimum glass thickness for Glass U Extra Strong is 26.5mm. \end{tabular}$

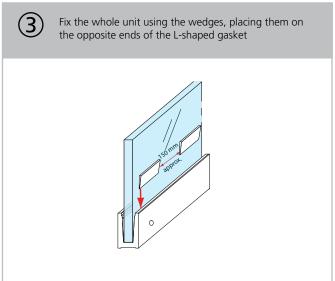


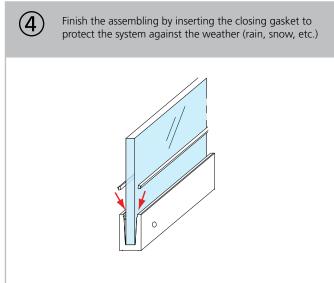


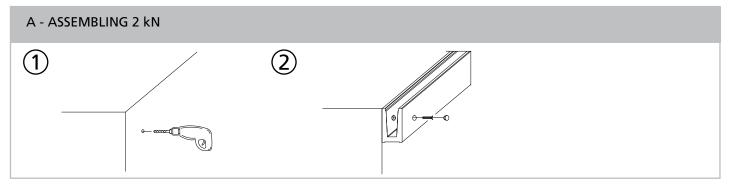
HOW TO FIX THE GLAZING PANELS - Assembly instructions according to certification

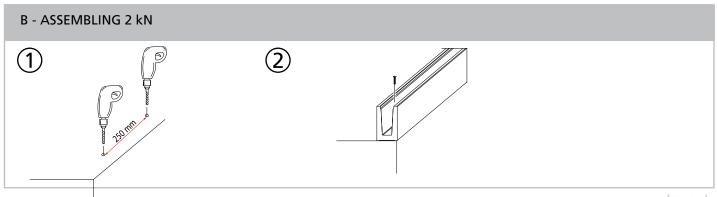






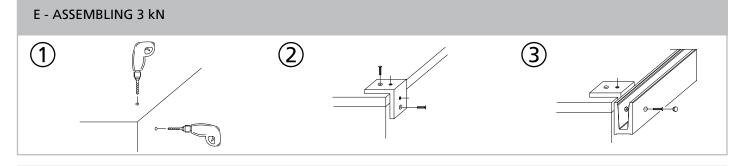


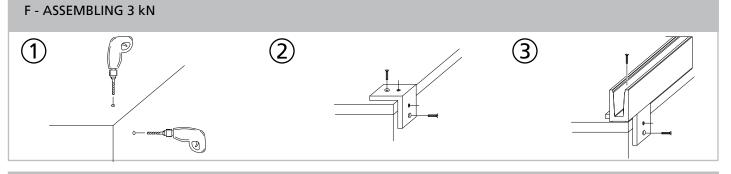


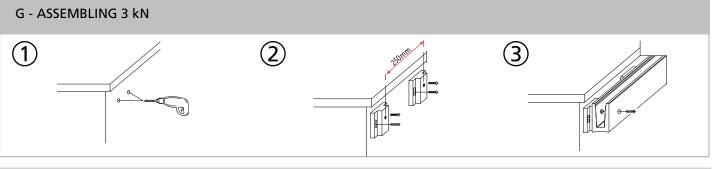


C - ASSEMBLING 3 kN (2)

D - ASSEMBLING 3 kN 2 3







WARNING

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REGULAR MAINTENANCE AND INSPECTION

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Employment of fitters approved by the manufacturer is highly recommended. Otherwise IAM Design refuses all responsibility.

CLEANING

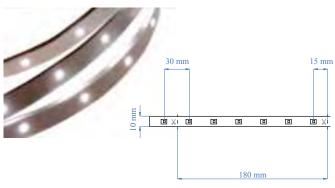
The use of stainless steel metallic parts guarantees resistance to different atmospheric conditions. Do not use acids, alkaline solutions or aggressive, abrasive or corrosive agents to clean the handrail system.





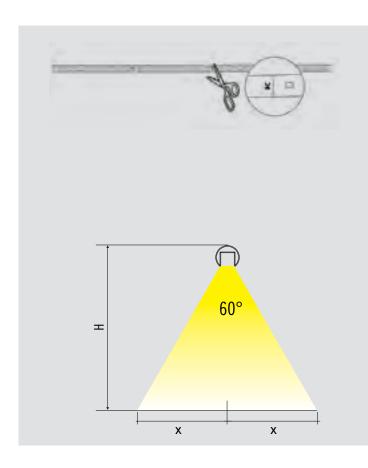
Steel handrail specially designed for the LED Railing System

Part No.		Application (A)	Dimension
AISI 304	AISI 316	Application Ø A	ВхС
E1000424	E1100424	Tube Ø A 42.4 x 1.5mm x 6m	25 x 24mm



The revolutionary LED Cable: totally waterproof even underwater. Ultra-bright (over 180 lumens), ultra-thin, flexible, easy to install and cut. Virtually industructible.

LED	Coil
ELED0001	Sold in coils of 25m



Input Voltage	24V
Input Current	154mA
Power	3.7 W/m
Weight	60 g/m
Life time	35,000h
Beam angle	110 C°
Luminouse/mt	198 lm
CRI	72
N. LED/18cm	6
Temperature range	-20 C° + 50 C°

LIGHT EXIT AND COLOUR DISTRIBUTION

Н	X
1200mm	692mm
1100mm	635mm
1000mm	579mm
900mm	519mm
800mm	461mm



Part No.	Description
ELED0002	To connect the LED strip to the feeder



Part No.	Description
ELED0003	To join two LED strips in linear formation



Part No.	Description
ELED0004	15cm flexible cable for joining two LED strips

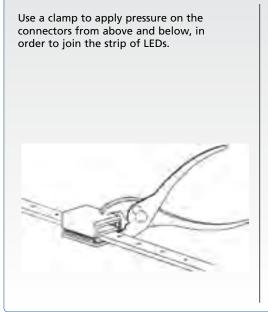


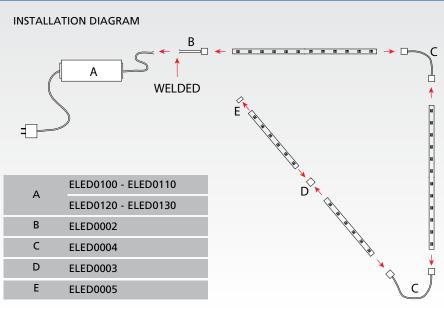
Part No.	Description
ELED0005	To be used on every installation. Protects the unconnected end of the strip



FEEDERS

Part No.	Dimensions	Input	Output	Power
ELED0100	190 x 52 x 37mm	100-240VAC 2.2A 50/60 Hz	+24V 4.2A	100W < 27m
ELED0110	162.5 x 42.5 x 32mm	100-240VAC 1.2A 50/60 Hz	+24V 2.5A	60W < 16m
ELED0120	148 x 40 x 30mm	100-240VAC 1.1A 50/60 Hz	+24V 1.5A	35W < 9m
ELED0130	140 x 30 x 20mm	200-240VAC 0.3A 50/60 Hz	+24V 0.75A	18W < 4m



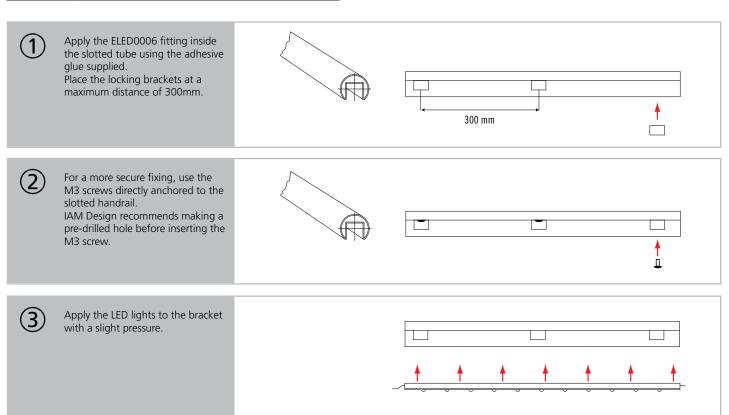


LED RAILING SYSTEM

The simple LED railing system employs supporting brackets that can be easily attached to the slotted tube to attach the LED strips to the slotted handrail.



Part No.	Description
ELED0006	To attach the LED strips to the slotted handrail
	10 pieces per box with screws

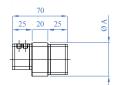




LED RAILING SYSTEM

TO JOIN THE SLOTTED TUBE TO NORMAL TUBE

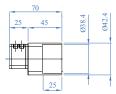




Part No.	Application (X A	
AISI 316	Application Ø A	
E1200120	Tube Ø A 42.4mm	

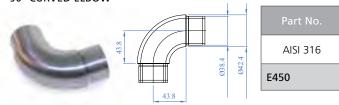
TO JOIN THE SLOTTED TUBE TO E450





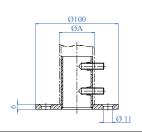
Part No.
AISI 316
E1200130

90° CURVED ELBOW



FLOOR ANCHORAGE

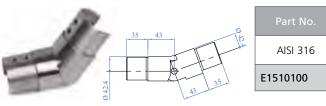




Part No.		Application Ø A	
AISI 304	AISI 316	Application & A	
E0213	E0213316	For tube Ø A 42.4 x 2.0mm	

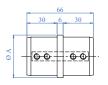
Countersunk holes and chamfered perimeter.

ARTICULATED CONNECTOR FOR SLOTTED TUBE



CONNECTOR

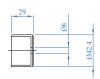




Part No.	Application (2.)	
AISI 316	Application Ø A	
E1200100	For tube Ø A 42.4 x 1.5mm	

TO LEAD CABLE TO WALL







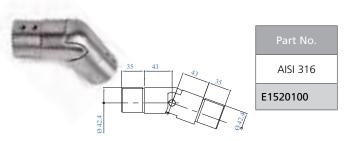
END CAP



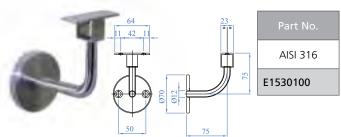


Part No.
AISI 316
E1100100

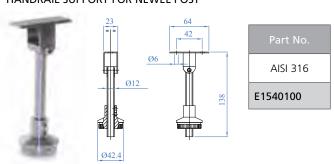
ARTICULATED CONNECTOR 25 - 55° DOWN FOR SLOTTED TUBE



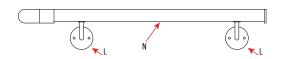
WALL HANDRAIL SUPPORT



HANDRAIL SUPPORT FOR NEWEL POST

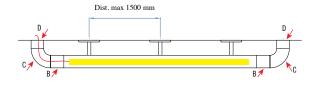


EXAMPLES OF APPLICATIONS



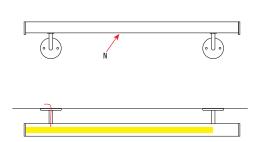


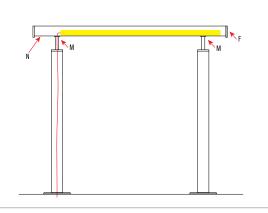


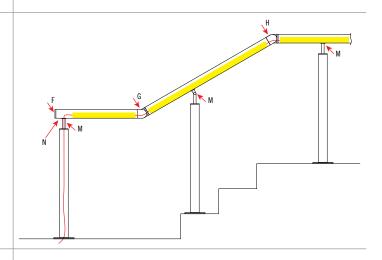


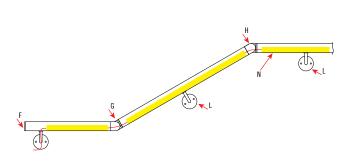












	ELED0001
А	E1200120
В	E1200130
С	E450
D	E1100120
E	E0213
F	E1100100
G	E1510100
Н	E1520100
1	E1200100
L	E1530100
M	E1540100
N	E1000424 - E1100424

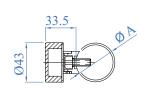
The POST LED SYSTEM integrates low-voltage LED lighting into any handrail system constructed with IAM Design products

It is a simple system to make railings and stairways safer in both indoor and outdoor applications.

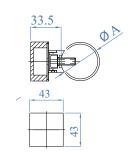












Part No.	Application () A	
AISI 316	Application Ø A	
ELED1000	For tube Ø A 42.4 x 2.0mm	
ELED1100	Flat face	

Part No. AISI 316	Application Ø A	
ELED2000	For tube Ø A 42.4 x 2.0mm	
ELED2100	Flat face	



Drill and thread M8





Install the rear anchor using the drilled screw included





Installation complete





Insert the power cable into the screw hole and connect it to feeder

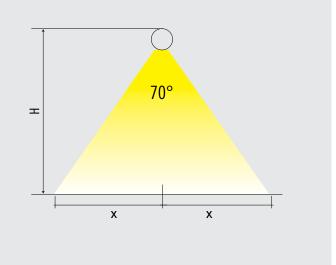






Н	Х
1200 mm - 47 _{1/4"}	840 mm - 33 1/16"
1100 mm - 43 _{1/4"}	770 mm - 30 5/16"
1000 mm - 39 _{1/2"}	700 mm - 27 9/16"
900 mm - 35 7/16"	630 mm - 24 25/32"
800 mm - 31 1/2"	560 mm - 22 1/16"
700 mm - 27 9/16"	490 mm - 19 9/32"
600 mm - 23 5/8"	420 mm - 16 17/32"
500 mm - 19 11/16"	350 mm - 13 25/32"
400 mm - 15 3/4"	280 mm - 11 1/32"
300 mm - 11 13/16"	210 mm - 8 1/4"
200 mm - 7 7/8"	140 mm - 5 1/2"

LIGHT SPREAD AND COLOUR DISTRIBUTION



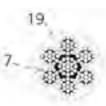


STAINLESS STEEL ROPE



Part No.	Dono	Min break load	
AISI 316	Rope		
EF7X704	Ø 4mm	9.00 kN	
EF7X705	Ø 5mm	14.00 kN	
EF7X706	Ø 6mm	20.00 kN	





Part No.	Pono	Min break load	
AISI 316	Rope		
EF7X1904	Ø 4mm	8.50 kN	
EF7X1905	Ø 5mm	14.00 kN	
EF7X1906	Ø 6mm	20.00 kN	

STOPPER FOR WIRE ROPE WITH SET SCREW



Part No.		Pone	V	
AISI 303	AISI 316	Rope		
EA04	EA04316	Ø 4mm	M8	Ø 15mm
EA05	EA05316	Ø 5-6mm	M10	Ø 20mm

STOPPER WASHER FOR THREADED TERMINALS



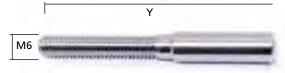
Part No.		For tube	Hole	
AISI 303	AISI 316	roi tube	Tiole	
EB06	EB06316	Ø 33.7mm	Ø 6.5mm	
EB061	EB061316	Ø 42.4mm	Ø 6.5mm	
EB063	EB063316	Flat face	Ø 6.5mm	
EB07	EB07316	Ø 33.7mm	Ø 8.5mm	
EB071	EB071316	Ø 42.4mm	Ø 8.5mm	
EB073	EB073316	Flat face	Ø 8.5mm	

THREADED INSIDE TERMINALS



Part No.	Side	Rope	Dimension Y
AISI 316	Side	Kope	
ETF04SX	Left	Ø 4mm	60mm
ETF04DX	Right	Ø 4mm	60mm
ETF05SX	Left	Ø 5mm	60mm
ETF05DX	Right	Ø 5mm	60mm
ETF06SX	Left	Ø 6mm	70mm
ETF06DX	Right	Ø 6mm	70mm

THREADED TERMINALS



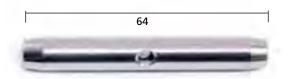
Part No.	Side	Rope	Dimension Y
AISI 316	Side		
ETM04SX	Left	Ø 4mm	60mm
ETM04DX	Right	Ø 4mm	60mm
ETM05SX	Left	Ø 5mm	60mm
ETM05DX	Right	Ø 5mm	60mm
ETM06SX	Left	Ø 6mm	70mm
ETM06DX	Right	Ø 6mm	70mm

ROPE SYSTEM

ADJUSTABLE CONNECTOR

Part No.		Description
AISI 303	AISI 316	Description
ED05	ED05316	Adjustable ropes with 2 M6 thread

ADJUSTABLE ROPE JOINT/TENSIONER WITH TWO M6 THREADS



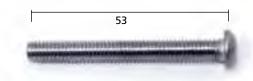
Part No.	Description	
AISI 316		
ET06	Tightening connector with internal M6 thread right/left	

FINIAL WITH HEXAGON THREAD



Part No.	Description	
AISI 316		
ED06	Domed head nut, right hand M6 thread	
ED06SX	Domed head nut, left hand M6 thread	

FASTENING SCREWS



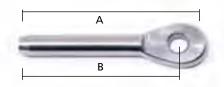
Part No.	Description	
AISI 316		
ED07	Rounded head screw, M6 thread right	
ED07SX	Rounded head screw, M6 thread left	

THREADED EYE STUD M6



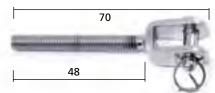
Part No.	Description	
AISI 316		
ETFM06DX	Right hand thread	
ETFM06SX	Left hand thread	

EYE TERMINAL TO CRIMP



Part No.	Dana	Dimensions A x B
AISI 316	Rope	Dimensions A x B
ETFF04	Ø 4mm	55 x 48mm
ETFF05	Ø 5mm	55 x 48mm
ETFF06	Ø 6mm	89 x 74mm

WELDED THREADED FORK STUD M6



Part No.	Description	
AISI 316		
ETM506DX	Right hand thread	
ETM506SX	Left hand thread	

FORK TERMINAL TO CRIMP



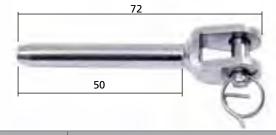
Part No.	Hole	
AISI 316	noie	
ETFT04	Ø 4mm	
ETFT05	Ø 5mm	
ETFT06	Ø 6mm	

THREADED FORK STUD M6



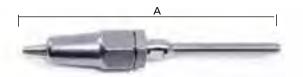
Part No.	Description	
AISI 316	Description	
ETMS06DX	Right hand thread	
ETMS06SX	Left hand thread	

WELDED FORK TERMINAL TO CRIMP



Part No.	Done	
AISI 316	Rope	
ETFS04	Ø 4mm	
ETFS05	Ø 5mm	
ETFS06	Ø 6mm	

M6 SWAGELESS FORK TERMINAL



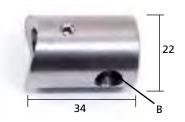
Part No.	Thread	Dimension A
AISI 316	Tilleau	
ETSM8	M6-M8	90mm
ETSM10	M6-M10	107mm
ETSM12	M6-M12	119mm

DOME HEAD TERMINAL FOR WIRE ROPE TO CRIMP



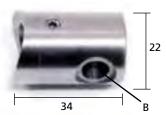
Part No.		Dana
AISI 303	AISI 316	Rope
ETTB04304	ETTB04	Ø 4mm
ETTB05304	ETTB05	Ø 5mm
ETTB06304	ЕТТВО6	Ø 6mm

SUPPORT FOR EXTERNAL WIRE ROPES WITH CRIMPED TERMINALS

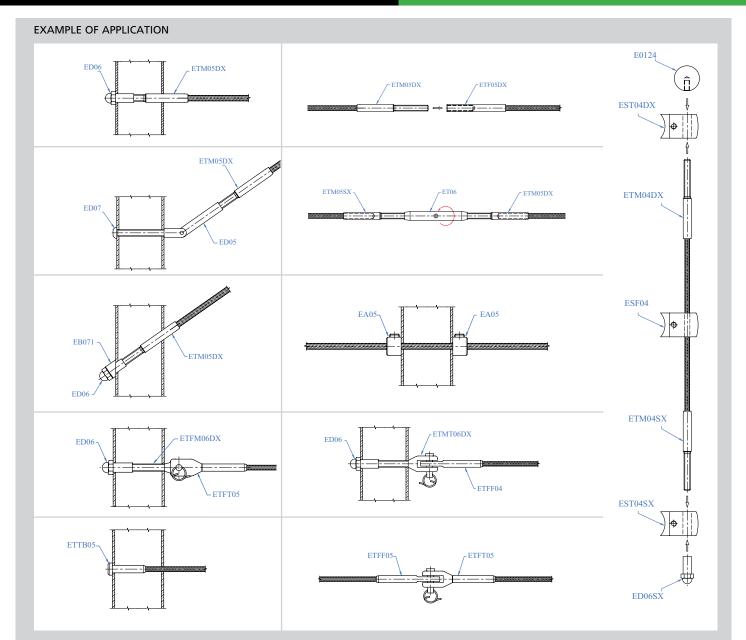


Part No.		Fau to ba	II-I- D	
AISI 303	AISI 316	For tube	Hole B	Rope B
ESF04	ESF04316	Ø 33.7mm	Ø 4.5mm	Ø 4mm
ESF05	ESF05316	Ø 33.7mm	Ø 5.5mm	Ø 5mm
ESF06	ESF06316	Ø 33.7mm	Ø 6.5mm	Ø 6mm
ESF041	ESF041316	Ø 42.4mm	Ø 4.5mm	Ø 4mm
ESF051	ESF051316	Ø 42.4mm	Ø 5.5mm	Ø 5mm
ESF061	ESF061316	Ø 42.4mm	Ø 6.5mm	Ø 6mm
ESF043	ESF043316	Flat face	Ø 4.5mm	Ø 4mm
ESF053	ESF053316	Flat face	Ø 5.5mm	Ø 5mm
ESF063	ESF063316	Flat face	Ø 6.5mm	Ø 6mm
ESF08	ESF08316	Ø 33.7mm	Ø 8mm	Ø 4-5-6mm
ESF081	ESF081316	Ø 42.4mm	Ø 8mm	Ø 4-5-6mm
ESF083	ESF083316	Flat face	Ø 8mm	Ø 4-5-6mm

TERMINAL SUPPORT FOR EXTERNAL WIRE ROPE



Part No.		For tube	D D
AISI 303	AISI 316	For tube	Rope B
EST04DX	EST05DX	Ø 33.7mm	Ø 4-5-6mm
EST04SX	EST05SX	Ø 33.7mm	Ø 4-5-6mm
EST041DX	EST051DX	Ø 42.4mm	Ø 4-5-6mm
EST041SX	EST051SX	Ø 42.4mm	Ø 4-5-6mm
EST043DX	EST053DX	Flat face	Ø 4-5-6mm
EST043SX	EST053SX	Flat face	Ø 4-5-6mm





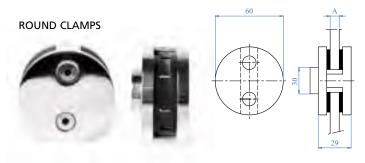


GLASS CLAMPS



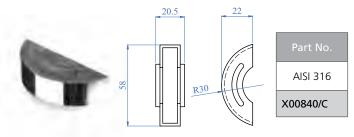
FOR FULL RANGE OF MIRROR POLISHED STAINLESS STEEL GLASS CLAMPS SEE PAGES 6 & 7

DA VINCI CLAMP SYSTEM



Part No.	Glass Thickness
AISI 316	Glass THICKNESS
X00840	A = 8mm

STAINLESS STEEL CLOSURE FOR ROUND CLAMPS



MIRROR POLISHED TUBES



Part No.	Dimensions	Weight/Metre
AISI 316	Dimensions	
X4801	Ø 42.4 x 2.0mm	6.07 kg

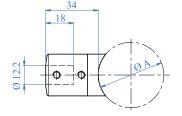
MIRROR POLISHED ROUND BARS



Part No.	Diameter	Weight/Metre
AISI 316	Diameter	
X4851	Ø 12mm	2.66 kg



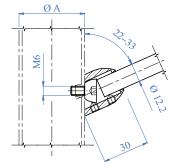




Part No.	Application (X A	
AISI 316	Application Ø A	
X40650	For tube Ø A 42.4mm	



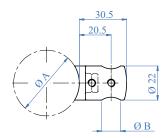




Part No.	Application Ø A	
AISI 316		
X0069991316	91316 For tube Ø A 42.4mm	

ROUND BAR HOLDERS



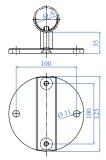


Part No.		A pplication Ø A	Hole
AISI 304	AISI 316	Application & A	поје
X0069	X4042	For tube Ø A 42.4mm	$B = \emptyset$ 12.2mm through
X006910	X006910316	For tube Ø A 42.4mm	$B = \emptyset 10.2$ mm through

MIRROR POLISHED STAINLESS STEEL SYSTEM

LATERAL ANCHORAGE

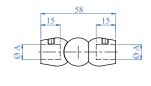




Part No.	Application Ø A	
AISI 316		
X113316	For tube Ø A 42.4 x 2.0mm	

PIVOTING ROUND BAR CONNECTOR

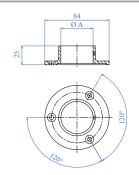




Part No.	For round bar	
AISI 316		
X0070316	A = Ø 12mm	

ANCHORAGES FOR HANDRAILS



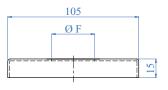


Part No.	Application ∅ A	
AISI 316	Application 9 A	
X456	For tube Ø A 42.4mm	

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FLANGE CANOPIES

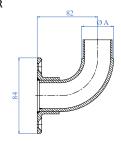




Part No.	Hole
AISI 316	Hole
X4072	F = Ø 43mm

PIVOTING ROUND BAR CONNECTOR

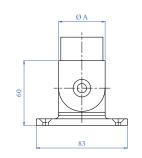




Part No.	Application Ø A
AISI 316	
X4561	For tube Ø A 42.4 x 2.0mm

LATERAL ANCHORAGE



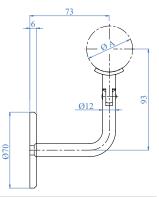


Part No.	Application \varnothing A
AISI 316	
X4483	For tube Ø A 42.4mm



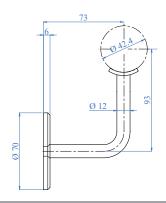
WALL HANDRAIL SUPPORT





Part No.	Application Ø A
AISI 316	
X02231316	For tube Ø A 42.4mm

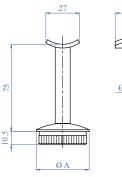


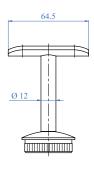


Part No.	Application ∅ A
AISI 316	7 (pp.).ea.i.o.i. 2 / (
X0223316	For tube Ø A 42.4mm

HANDRAIL SUPPORT

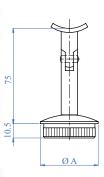


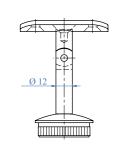




Part No.	Application Ø A
AISI 316	
X031/S1316	For tube Ø A 42.4 x 2.0mm







Part No.	Application Ø A
AISI 316	
X030/S316	For tube Ø A 42.4mm

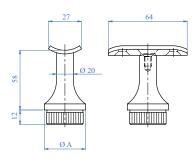




MIRROR POLISHED STAINLESS STEEL SYSTEM

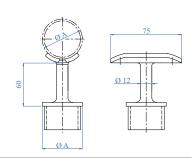
HANDRAIL SUPPORT





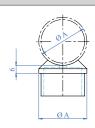
Part No.	Application (C.A.
AISI 316	Application \varnothing A
X0102316	For tube Ø A 42.4 x 2.0mm





X458	For tube Ø A 42.4 x 2.0mm
AISI 316	Application Ø A
Part No.	Application (1)

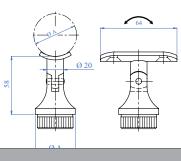




Part No.	Application ∅ A
AISI 316	Application 9 A
X454	For tube Ø A 42.4 x 2.0mm

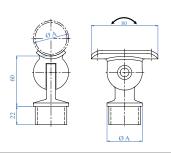
HANDRAIL SUPPORT





Part No.	Application \varnothing A
AISI 316	
X0104316	For tube Ø A 42.4 x 2.0mm





Part No.	Application ∅ A
AISI 316	
X4581	For tube Ø A 42.4 x 2.0mm

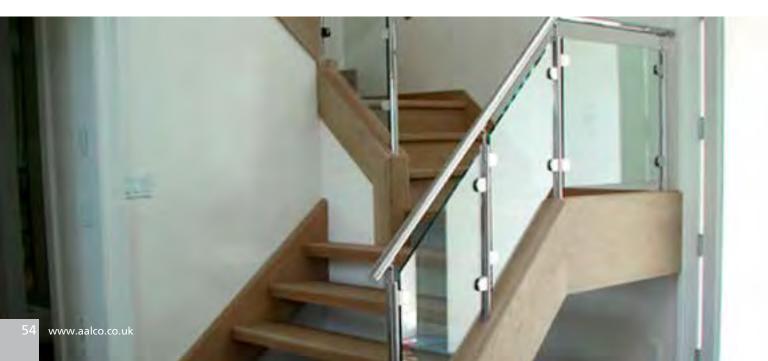
TUBE ADAPTER

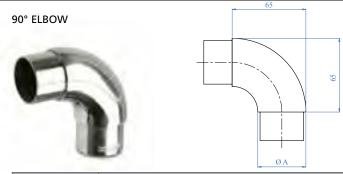




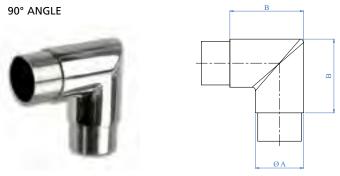


Part No.	Application Ø A
AISI 316	
X468/424	For tube Ø A 42.4 x 2.0mm





Part No.	Application Ø A
AISI 316	
X450	For tube Ø A 42.4 x 2.0mm

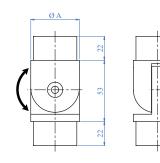


Part No.	- Application \emptyset A
AISI 316	
X451	For tube Ø A 42.4 x 2.0mm

PIVOTING CONNECTOR



X4471



Part No.	Application Ø A	
AISI 316		
X446	For tube Ø A 42.4 x 2.0mm	

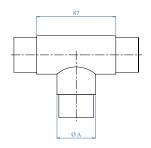


For tube Ø A 42.4 x 2.0mm

TUBE FITTINGS

3 WAY FLUSH "T"

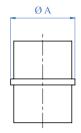




Part No.	Application ∅ A
AISI 316	
X453	For tube Ø A 42.4 x 2.0mm

TUBE CONNECTOR

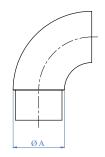




Part No.	Application Ø A
AISI 316	
X455	For tube Ø A 42.4 x 2.0mm

90° BEND END CAP

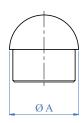




Part No.	Application Ø A
AISI 316	
X452	For tube Ø A 42.4 x 2.0mm

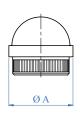
END CAPS





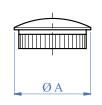
Part No.	Application Ø A
AISI 316	
X465	For tube Ø A 42.4 x 2.0mm





Part No.	A pplication ∅ A
AISI 316	
X011316	For tube Ø A 42.4 x 2.0mm





Part No.	Application Ø A	
AISI 316		
X0119316	For tube Ø A 42.4 x 2.0mm	



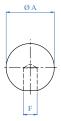


Part No.	- Application \varnothing A
AISI 316	
X01151316	For tube Ø A 42.4 x 2.0mm

FINIALS

SPHERE FINIALS



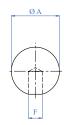


Part No.	Dimensions	Hole
AISI 316		
X4308	A = Ø 25mm blind hole	F = Ø 12.2mm
X4309	A = Ø 25mm blind hole	F = Ø 14.2mm
X4311	A = Ø 25mm hole	F = Ø 12.2mm
X4312	A = Ø 25mm hole	F = Ø 12.2mm

HOLLOW SPHERE FINIALS



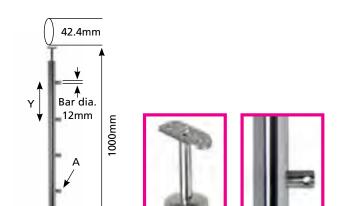




Part No.	Dimensions	Thread	
AISI 316	Difficusions		
E0701/HP	A = Ø 30mm	M6	
E0702/HP	A = Ø 40mm	M6	
E071/HP	A = Ø 60mm	M8	
E072/HP	A = Ø 70mm	M8	
E073/HP	A = Ø 80mm	M8	
E074/HP	A = Ø 90mm	M8	
E075/HP	A = Ø 100mm	M10	
E076/HP	A = Ø 120mm	M10	

All newel posts shown on pages 57 and 58 are available in both 316 and 304 Grade. These parts are also available in Satin Polished (240 Grit). Part numbers for these are as below, but replacing the 'X' with an 'E'.

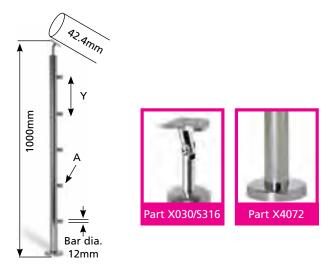
For example the Satin Polished version of part XM4421205F has the reference number EM4421205F.



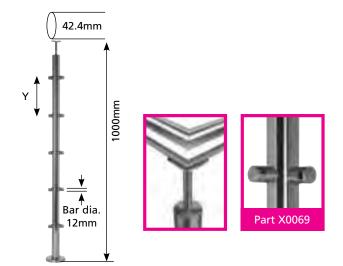
Part No.		For tubo	N. A	Y
AISI 304	AISI 316	For tube	No. A	ĭ
XM2421205F	XM4421205F	Ø 42.4 x 2.0mm	5	170mm
XM2421207F	XM4421207F	Ø 42.4 x 2.0mm	7	125mm

Part X031/S1316

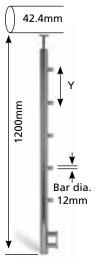
If you can't find what you need, we can make it specially for you!



Part No.		For tube	NI- A	Y
AISI 304	AISI 316	For tube	No. A	
XM2421205S	XM4421205S	Ø 42.4 x 2.0mm	5	170mm
XM24212075	XM44212075	Ø 42.4 x 2.0mm	7	125mm

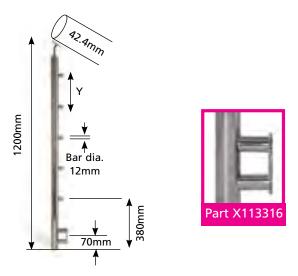


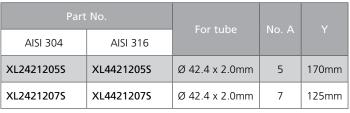
Part No.		For tubo		
AISI 304	AISI 316	For tube	No. A	Y
XM2421205F90	XM4421205F90	Ø 42.4 x 2.0mm	5	170mm
XM2421207F90	XM4421207F90	Ø 42.4 x 2.0mm	7	125mm

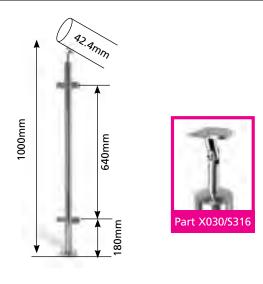


Part No.		For tubo	No. A	Υ
AISI 304	AISI 316	For tube	NO. A	
XL2421205F	XL4421205F	Ø 42.4 x 2.0mm	5	170mm
XL2421207F	XL4421207F	Ø 42.4 x 2.0mm	7	125mm

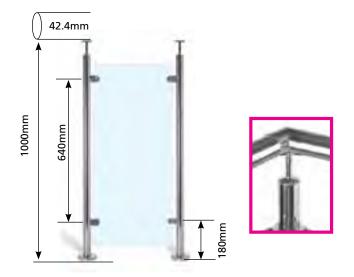
Part X113316



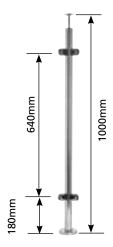




Part No.		For tube	Pivoting handrail	
AISI 304	AISI 316	ror tube	support	
XP24204PF	XP44204PF	Ø 42.4 x 2.0mm	Yes	



Part No.		For tube	Pivoting handrail	
AISI 304	AISI 316	For tube	support	
XP24202PF	XP44202PF	Ø 42.4 x 2.0mm	No	
XP24202PS	XP44202PS	Ø 42.4 x 2.0mm	Yes	



Part No.		For tube	Pivoting handrail
AISI 304	AISI 316	ror tube	support
XP24204PF90	XP44204PF90	Ø 42.4 x 2.0mm	No

PROTECTION SPRAY



Part No.	Application	Size
E4052	Protection spray	500 ml

Leaves a thin, antistatic and water-repellent coat on the treated metallic surfaces. It is recommended on finished products.

DEGREASING SPRAY



Part No.	Application	Size
E4051	Cleaning spray	500 ml

Spray for cleaning all metal surfaces to be glued

STAINLESS STEEL ADHESIVE



Spray for cleaning all metal surfaces to be glued

Consumption per bonding circa 1ml

Ø (mm)	42.4	48.3
Glueing connections per	60	50
1 bottle (50 ml)	'	1

Part No.	Application	Size
E4054	High glueing adhesive	50 ml

INNOSOFT & INNOPROTECT



Part No.	Quantity
Innosoft	500, 250 & 100 ml bottle
Innoprotect	500, 250 & 100 ml bottle
Application Sponge	1

Kit to clean and passivate stainless steel surfaces, removing oxides, rust contamination and stains.



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E00820316	ROUND CLAMPS FOR 2 PIECE GLASS	8
E00821	ROUND CLAMPS FOR 2 PIECE GLASS FLAT BACK	8
E00821316	ROUND CLAMPS FOR 2 PIECE GLASS FLAT BACK	8
E00830	ROUND CLAMPS FOR 1 PIECE GLASS	8
E00830316	ROUND CLAMPS FOR 1 PIECE GLASS FLAT BACK	8
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